

## SECTION 22 0516 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Flexible-hose packless expansion joints.
  - 2. Grooved-joint expansion joints.
  - 3. Alignment guides and anchors.
  - 4. Pipe loop installation.

#### 1.3 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
  - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
  - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
  - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product Certificates: For each type of expansion joint, from manufacturer.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints to include in maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Flex-Hose Co., Inc.
    - b. Flexicraft Industries.
    - c. Metraflex, Inc.
  2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
  3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
  4. Expansion Joints for Copper Tubing NPS 2 (DN 50) and Smaller: Copper-alloy fittings with solder-joint end connections.
    - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F (3100 kPa at 21 deg C) and 340 psig at 450 deg F (2340 kPa at 232 deg C) ratings.
  5. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Copper-alloy fittings with threaded end connections.
    - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 300 psig at 70 deg F (2070 kPa at 21 deg C) and 225 psig at 450 deg F (1550 kPa at 232 deg C) ratings.
  6. Expansion Joints for Steel Piping NPS 2 (DN 50) and Smaller: Stainless-steel fittings with threaded end connections.
    - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 450 psig at 70 deg F (3100 kPa at 21 deg C) and 325 psig at 600 deg F (2250 kPa at 315 deg C) ratings.
  7. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6 (DN 65 to DN 150): Stainless-steel fittings with flanged end connections.

- a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 200 psig at 70 deg F (1380 kPa at 21 deg C) and 145 psig at 600 deg F (1000 kPa at 315 deg C) ratings.
8. Expansion Joints for Steel Piping NPS 8 to NPS 12 (DN 200 to DN 300): Stainless-steel fittings with flanged end connections.
  - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 125 psig at 70 deg F (860 kPa at 21 deg C) and 90 psig at 600 deg F (625 kPa at 315 deg C) ratings.

## 2.2 GROOVED-JOINT EXPANSION JOINTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Victaulic Company.
- B. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.
- C. Standard: AWWA C606, for grooved joints.
- D. Nipples: Galvanized, ASTM A 53/A 53M, Schedule 40, Type E or S, steel pipe with grooved ends.
- E. Couplings: Five, seven, ten, or twelve, flexible type for steel-pipe dimensions. Include ferrous housing sections, Buna-N or EPDM gaskets suitable for project duties, and bolts and nuts.

## 2.3 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides:
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Adscoc Manufacturing LLC.
    - b. Advanced Thermal Systems, Inc.
    - c. Flex-Hose Co., Inc.
    - d. Flexicraft Industries.
    - e. Hyspan Precision Products, Inc.
    - f. Metraflex, Inc.
    - g. Unisource Manufacturing, Inc.
    - h. U.S. Bellows, Inc.
  2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.
- B. Anchor Materials:
  1. Steel Shapes and Plates: ASTM A 36/A 36M.
  2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.

3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
  - a. Stud: Threaded, zinc-coated carbon steel.
  - b. Expansion Plug: Zinc-coated steel.
  - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
  - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
  - b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
  - c. Washer and Nut: Zinc-coated steel.

### PART 3 - EXECUTION

#### 3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install grooved-joint expansion joints to grooved-end steel piping

#### 3.2 PIPE LOOP INSTALLATION

- A. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.
- B. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

#### 3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.

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E. Anchor Attachments:

1. Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.

F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.

1. Anchor Attachment to Steel Structural Members: Attach by welding.
2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.

G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

**END OF SECTION 22 0516**

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